

1.0.1

GB/T5224 2014

1.0.2

2.1.1

2.1.2

2.1.3

2.1.4

2.1.5

D_n
 S_n
 R_m
 F_m
 $F_{p0.2}$
 A_{gt}
 F_a
 D

5

1 2
1 3
1 3
1 7
1 7 C

3.2.1

3.2.2

15.20mm

1860MPa

1 7-15.20-1860-GB/T5224 2003

4.3.1

60

4.3.1

4.3.1

4.3.1

1				
2				
3		3 /		
4		3 /		
5		3 /		
6		3 /		
7		1 /		

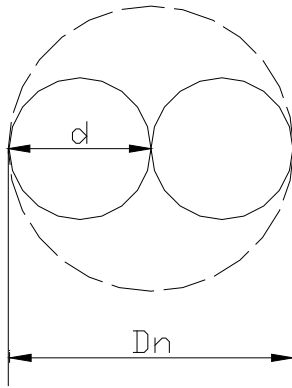
4.3.2 1000h

4.3.1

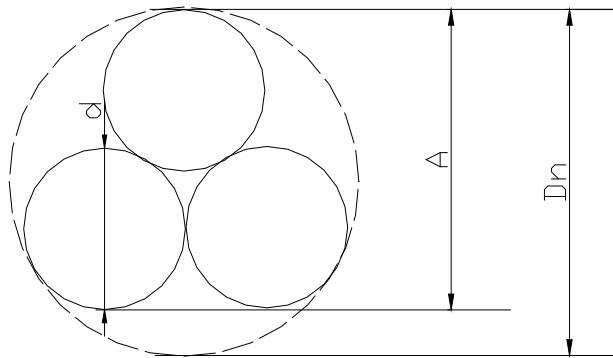
5

5.1

A 1 2 3



1 1 2



2 1 3



2 3

1 1 2

	mm		mm	S _n mm ²	g/m
	D _n	d			
1 2	5.00	2.50	+0.15	9.82	77.1
	5.80	2.90	-0.05	13.2	104
	8.00	4.00	+0.25 -0.10	25.1	197
	10.00	5.00		39.3	309
	12.00	6.00		56.5	444

2 1 3

	mm		A mm	A mm	S _n mm ²	g/m
	D _n	d				
1 3	6.20	2.90	5.41	+0.15	19.8	155
	6.50	3.00	5.60	-0.05	21.2	166
	8.60	4.00	7.46		37.7	296

+0.20
-0.10

6.1.3 1×7

6.1.3

6.1.1 1×2

	D _n mm	R _m	F _m kN	F _{p0.2} kN	L ₀				
		MPa				%	1000h		
						r/%			
1×2	5.00	1570	15.4	13.9	3.5	60	1.0		
		1720	16.9	15.2					
		1860	18.3	16.5					
		1960	19.2	17.3					
	5.80	1570	20.7	18.6					
		1720	22.7	20.4					
		1860	24.6	22.1					
		1960	25.9	23.3					
	8.00	1470	36.9	33.2				70	2.5
		1570	39.4	35.5					
		1720	43.2	38.9					
		1860	46.7	42.0					
		1960	49.2	44.3					
	10.00	1470	57.8	52.0		80	4.5		
		1570	61.7	55.5					
		1720	67.6	60.8					
		1860	73.1	65.8					
		1960	77.0	69.3					
	12.00	1470	83.1	74.8					
		1570	88.7	79.8					
1720		97.2	87.5						
1860		105	94.5						
F _{p0.2}				F _m 90%					

6.1.2 1×3

	D _n mm	R _m	F _m kN	F _{p0.2} kN	L ₀		
		MPa				%	1000h
						r/%	
		1570	31.1	28.0			

1×3

6.20

3.5

		1720	36.5	32.9			
		1860	39.4	35.5			1.0
		1960	41.6	37.4		70	
		1470	55.4	49.9			2.5

8.60

80

4.5

	12.70	1720	170	153		70	2.5	
		1860	184	166				
		1960	193	174				
	15.20	1470	206	185		80	4.5	
		1570	220	198				
		1670	234	211				
		1720	241	217				
		1860	260	234				
		1960	274	247				
	15.70	1770	266	239				
		1860	279	251				
	17.80	1720	327	294				
		1860	353	318				
	(1 7)	12.70	1860	208		187		
		15.20	1820	300		270		
18.00		1720	384	346				
$F_{p0.2}$				F_m 90%				

6.1.4

200MPa

6.1.5

195 10 GPa

6.1.6

6.1.1~6.1.3

6.1.7

1000h

6.2.1

6.2.2

A_{gt} 0.5%

7.5

7.5.1 GB/T10120

7.5.2 20 2

7.5.3 60

7.5.4

7.5.5 3min~5min 1min

7.5.6 100h 1000h

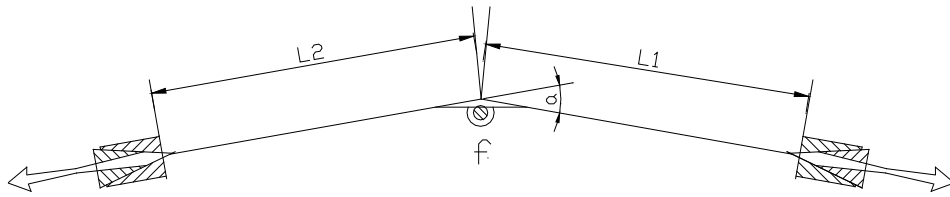
7.6

7.6.1

500mm

7.6.2 $2 \cdot 10^6 \cdot 0.7F_m \sim 0.7F_m \cdot 2^x F_a$

2 F



f a b
 $L_1=700\text{mm}$ 50mm L_2 750mm

7.7.5-1
 7.7.5-1

0%	5mm
F_m	2.5mm

3

a F_m 95%
 b 90% F_m 0.5mm
 c 7.7.5-1
 d
 e 2.5 3

4

58~62HRC

1 n7
 2 Ra1.6 m

5

$F_m \sim F_m$ 60MPa/s $\sim F_m$ 30MPa/s
 7.7.6

1

2

7.7.5-5

3

4

F_{ai} 7.7.5-5

D_i

$$D_i = 1 - F_{ai}/F_m \quad 100\%$$

5

D D_i

$$D = 1/5 \prod_{i=1}^5 D_i$$

7.7.7

1

D 28%

2

D 20%